

**SONY**

## Dictation Products Service Bulletin

Sony Service Company - Technical Services  
A Division of Sony Corporation of America  
Sony Drive, Park Ridge, New Jersey 07656

Model: BM-570

No. 22

Subject: Disassembly Procedure

Date: May 21, 1993

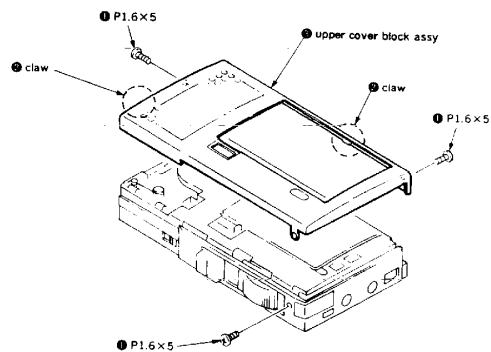
Symptom:  
(\*\*)

There have been some reports of technicians having difficulty disassembling BM-570.

Solution: The following is the detailed procedure on disassembly of the unit.

**FAILURE TO FOLLOW THIS PROCEDURE WILL MAKE REMOVAL OF THE P.C.B.  
VERY DIFFICULT AND COULD CAUSE THE BOARD TO CRACK OR CAUSE THE  
WIRES TO BREAK.**

1. Remove the three (3) cover screws holding the top cover, marked number one. Then prying the two claws, remove the top cover.



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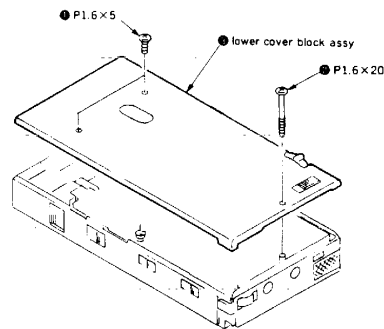
Reference:

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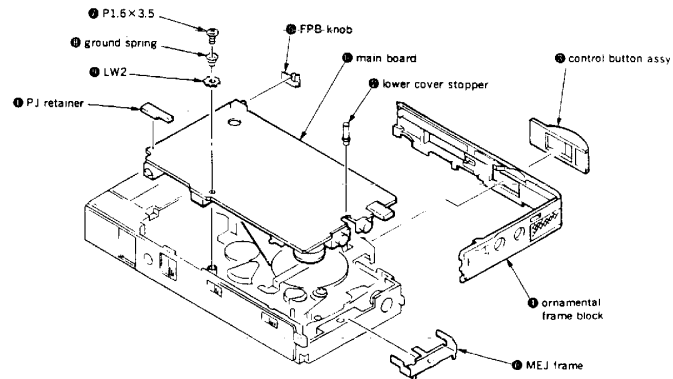
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2. Remove the three screws (3) holding the rear cover, and remove the rear cover.



3. Remove the PJ retainer, lower cover stop, control button assembly, fast play button, MEJ frame and the ornamental frame block. This will expose the main PCB and with the removal of the screw marked number 7, the PCB will lift out and fold over exposing the mechanical assembly.

#### 2-3. MAIN BOARD



4. To re-assemble, reverse the above steps taking special care to align the switches.  
(VOR, Tape Speed, Power, Record/Playback, FF/RWD Power)